

Promotion of Young Scientists within the Field of Ultra-Precise Surface Engineering

11th High-Level Expert Meeting **Asphere Metrology** on Joint Investigations









16-18 March 2021

YSA 2021

We are offering the Young Scientist Award for the third time in 2021. Young scientists (up to age 30) within the field of ultra-precise surface engineering will present their work with a short presentation and during a poster session.

After the poster sessions it is up to you: elect the candidate of your choice! The award ceremony will take place on March 18.

Digital Space

In addition to the main meeting room, where the program takes place, this digital format offers retreats for you and your discussion partners:

- 1. rooms for short joint breaks and discussion groups;
- **2.** a room for industrial exhibitions;
- **3.** a room for the YSA poster sessions;
- **4.** a space to discuss the direction of future HLEMs.

Programme Committee

Jean-Michel Asfour; DIOPTIC GmbH, Andreas Beutler; Mahr GmbH **Ines Fortmeier; PTB** Thomas Franz; NTG GmbH & Co. KG Frank Löffler; CC UPOB e.V. Rudolf Meeß; CC UPOB e.V. Oltmann Riemer; Leibniz-Institut (IWT) Michael Schulz; PTB

Organizational Details Key Dates

Measurement Schedule	Dates	
Application for measurements	is opened	
Start of measurements	since July 2019	
Deadline for submission of author and title	30 October 2020	
Deadline for performing measurements	15 December 2020	
Deadline to submit your measured data for comparison	2 weeks after the end of your measurement period	
Deadlines for Non-Measurement Contributions		
Abstracts	30 October 2020	
Registration for digital industrial exhibition	1 March 2021	
The places are assigned according to the principle: first come first serve.		
Participation Schedule		
Registration	since July 2019	
Registration deadline	1 March 2021	

Date	16-18 March 2021	
Language	English	
Registration	by letter, fax or e-mail using the registration form available at www.upob.de. You will receive a confirmation notice.	
Technical Check, Setup & Testing	16 March 2021, 10:00–11:00 and 15:30–16:30	
Attendance fee		
Lecturers	€ 125 (1 person)	
Members	€ 125	
Non-members	€ 250	
Please pay in advance after you have received the invoice.		

Contact

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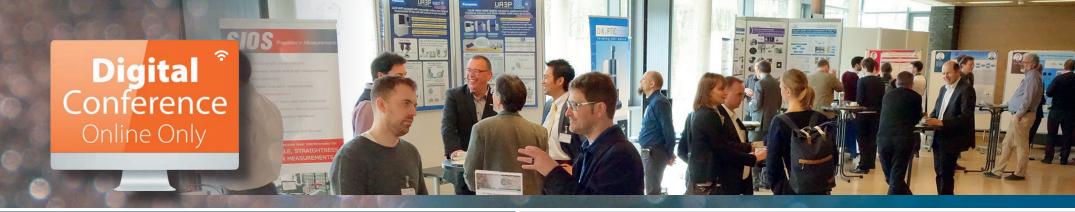
info@upob.de www.upob.de 16-18 March 2021 Online Only



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Background

In the field of asphere metrology, many new advancements were achieved, new measurement procedures were developed and precision was noticeably improved. Especially the measurement of optical elements with the highest accuracy is anything but trivial. Hence, only the best manufacturers of measurement technology manage to meet this high standard.

In addition to accuracy, the comparability of the measurement results of different systems and manufacturers is very important. Therefore, the participants of our 11th HLEM will again measure selected aspheres and free-form surfaces, present the results and demonstrate the potential as well as the further development of their measurement devices during the conference.

Contributions on complementary topics, awarding the 3rd Young Scientist Award and an exhibition of the participating companies round out the programme.

WOULD YOU LIKE TO PARTICIPATE? THEN PLEASE REGISTER NOW!

Programme

Opening of the Meeting Room and Technical Check

9:30

Welcome to HLEM 2021 Conference Opening, Overview and Outlook Frank Löffler, CC UPOB e.V., Germany

YSA 2021 -

Young Scientist Award 2021 Introduction and Short Lectures of Nominated Young Scientists, Moderation by Chair, Andreas Beutler, Mahr GmbH Göttingen, Germany, and nominated speakers from different institutions

Introduction to HLEM 2021 -Short Overview on Samples and **Background of Measurements** Jean-Michel Asfour, DIOPTIC GmbH. Germany

Session

Centring of Optical Components

Centration Testing of Lenses – An Overview Felix Hahne, Trioptics GmbH, Germany

11:00 Refreshment Break **Breakout Rooms – YSA Poster & Technical Exhibition**

CGH Based Precision Test of the Inner Centration of a Biconvex Asphere Frank Weidner, Dioptic GmbH, Germany

Centration Measurements

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by Trioptics Felix Hahne, Trioptics GmbH, Germany

A new Approach to Shape and Centration Measurement on Aspheres with New V-SPOT Technology Engelbert Hofbauer and Ronald Kometer. Hofbauer-Optik Mess- und Prüftechnik.

13:00 Lunch Break **Breakout Rooms - YSA Poster & Technical Exhibition**

Session

Additional Topics

Braunschweig, Germany

Project 'Free-Form Measurement': Description of Standardized Measurement Procedures for Asphere Testing Using Pointwise Measurement Techniques Hanno Dierke, Technical University

Ion Beam Finishing of Optical **Aluminium Surfaces** Thomas Arnold, Leibniz Institut für Oberflächenmodifizierung – IOM, Germany

Asphere Metrology in EOSG Janet Lim, Edmund Optics Singapore, Singapore

Absolute Interferometry for Asphere Metrology Jan Kredba, TOPTEC, Czech Republic

15:35 Refreshment Break **Breakout Rooms – YSA Poster & Technical Exhibition**

Characterization of Transmissive Segmented Freeform Optics using Experimental Ray Tracing Tobias Binkele, Hochschule Bremen

Retrace Error Compensation in Absolute Interferometric Testing Marek Stašík, TOPTEC, Czech Republic

17:30 Summary and Closing

Programme Next Day

Opening of the Meeting Room and Technical Check

9:30

Opening of Second Day

Session

UP-Manufacturing Processes

UP Manufacturing of Challenging Optical Functional Surfaces

Kurt Haskic, LT Ultra-Precision Technology GmbH, Germany

Programme

Manufacturing of Ultra Precision Surfaces in Hardened Steel Benjamin Bulla, son-x GmbH, Germany

A Study of the Micro-Structure of Diamond Turned Surfaces and Generation of Diffraction Color Takeshi Hashimoto, AMETEK GmbH, Germany

10:50 Refreshment Break **Breakout Rooms - YSA Poster & Technical Exhibition**

Session

After each lecture is the opportunity for a short discussion. Please

each session as well as last minute information relating this event.

visit www.upob.de, you will receive detailed information about

Different Measuring Techniques

Comparison of Interferometricand Point Sensor Measurement of Complex Optics Tobias Schröter, Mahr GmbH. Standort Jena, Germany

Non-Contact 3D Form Measurement of Complex Geometries by a Multi-Wavelength Interferometer Marc Wendel, Taylor Hobson, Germany

Advanced 3D Profile Measurement Methods for Optical Devices by UA3P Reinhard Windemuth; Panasonic Industry Europe GmbH; Germany

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NMF600 S Measurement Performance on UPOB Samples and Other Challenging Optics Rens Henselmans, Dutch United Instruments, The Netherlands

13:15 Lunch Break Breakout Rooms - YSA Poster & **Technical Exhibition**

HLEM 2021 -

Measurements at ITO Christof Pruss, University Stuttgart, Institut für Technische Optik – ITO,

Comparison Requirements and Current Results Ines Fortmeier, Physikalisch-Technische Bundesanstalt, Germany

Discussion on Comparison Moderation by Oltmann Riemer; Leibniz-Institut für Werkstofforientierte Technologien - IWT; Germany

YSA 2021 – Ceremony Moderation by Oltmann Riemer, Leibniz-Institut für Werkstofforientierte Technologien – IWT, Germany

16:00 End of Event

HLEM Lenses

#5.1) Precision Cylinder

HLEM 2018/19/21 sample #5 part 1



Convex Toroid HLEM 2018/19/21 sample #3 part 3 sample #6 part 1

surface specifications

Standard Asphere HLEM 2021 -

sample #3 part 1 was used mounted in 2018/19



